



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3270-041
Job Sheet 181482



Part No: D3270-041

Job Qty: 4 ea

Part Name: Fuel Scupper Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/27/18

Job Tracking No:

Due Date: 8/22/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 05-11-01 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		8/22/18	0.00	0.00	Start Up Small Fab-2		100
100	Small Fab	4 pcs		8/22/18	0.00	1.54	Small Fab-3		100
110	Large Fab	4 pcs		8/22/18	0.00	2.90	Large Fab 2		100
120	QC	4 pcs		8/22/18	0.00	0.00	QC9		100
130	QC	4 pcs		8/22/18	0.00	0.00	QC5		100
140	HandFinish	4 pcs		8/22/18	0.00	0.30	HandFinish1		100
150	Powdercoat	4 pcs		8/22/18	0.00	0.18	Powdercoat1	BR 18-10-4	100
160	QC	4 pcs		8/22/18	0.00	0.00	QC3		100
165	Packaging	4 pcs		8/22/18	0.00	0.00	Packaging3-1	5028	100
170	QC21-SA	4 Ea		8/22/18	0.00	0.00	QC21		100

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3270-1	Mounting Base	4 Ea (1 ea)	90-Start up Operation	130540
M6061T6T0.375W.035	6061-T6 Round Tube .375 X.035W	2.6664 ft (.6666 ea)	90-Start up Operation	5024959

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3270-1	4	16	0
	M6061T6T0.375W.035	3	58	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

36 PM Dart.lajeunesse.marie

Container No: S115436



Part: D3270-041

Job No: 181482

Serial No/Batch: S115436

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/03/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				